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## BONDTECH B777 AEROSOL ADHESIVE

### TECHNICAL DATA SHEET

#### **DESCRIPTION & USES:**

Bondtech B777 is a fast drying, high solids, high coverage, colourless, multipurpose spray adhesive displaying an aggressive tack, and low soak-in for longer lasting bonds.

It can be used for securely bonding many lightweight foams, paper, plastics, cardboard, felt, foils, carpeting, and cloth to wood, hardboard, painted or unpainted metals, and other base materials.

#### **FEATURES:**

- High coverage
- Versatile – securely bonds many lightweight materials
- Low soak-in for long lasting bonds
- Fast, aggressive tack
- Long bonding range

#### **DIRECTION FOR USE:**

##### *1. Surface Preparation:*

Surfaces must be clean, dry free from contamination of dirt, dust, oil, loose paint, wax or grease.

##### *2. Application Temperature:*

For best results the temperature of the adhesive and the surfaces being bonded should be at least 16°C.

##### *3. Application:*

- Shake can well before use.
- Note: Always point spray nozzle away from yourself and others.
- Hold can 15-20 cms from surface to be sprayed and apply a uniform coating.

##### *4. Bonding:*

- Spray apply to both surfaces.
- Allow adhesive to dry and become aggressively tacky.
- Bond the two surfaces together using firm pressure by roller or by clamping together.
- After use, turn can upside down, depress spray nozzle and spray until clear propellant comes out.
- Clean spray nozzle with mineral turpentine.

##### *5. Bonding Range:*

- 1 surface - 30 seconds to 15 minutes. Temporary Bond.
- 2 surface - 30 seconds to 30 minutes. Permanent Bond.
- Extra Strong Bonds – Spray both surfaces and allow a minimum of 60 seconds drying time.

##### *6. Cleanup:*

Excess adhesive may be removed with mineral turpentine.

**Note: Additional information on physical properties, health hazards, storage, handling and transport is available in the Material Safety Data Sheet (MSDS).**