



Chemical Technology Pty Ltd

ABN 62 004 586 690

76-80 Lipton Drive Thomastown 3074

Telephone: (03) 9462 3730

Fax: (03) 9460 5230

Mobile: 0431 481 661

BONDTECH EAUV PART A & B

TECHNICAL DATA SHEET

DESCRIPTION & USES:

Bondtech Ethyl Acetate UV Part A is the first stage to a halogenation system. Once EAUV Part B has been added to EAUV Part A, the mixture can be used for the treatment of natural and thermoplastic rubbers, prior to the application of adhesive.

METHOD OF APPLICATION:

- 100 grams of EAUV Part B is added to 5 litres of EAUV Part A and shaken vigorously. The solution must be shaken prior to each use.
- The mixture will remain useable for a maximum of 6 weeks.

NOTE: After mixing EAUV Part A with EAUV Part B, the solution must be stored in either a glass or polyethylene container, not metal or polystyrene.

Using the EAUV Part A & Part B mixture:

- Remove grease and dirt from surfaces to be bonded.
- Apply solution in a scrubbing action to the surface of the rubber with a toothbrush.
- Allow to stand for a minimum of 10 minutes and a maximum of ½ hour.
- Apply one coat of adhesive to both surfaces to be bonded and allow to dry- minimum of 20 minutes and maximum of 1 hour.
- Heat activate both surfaces and press.
- Ultimate adhesion should be achieved in approximately 24 hours after bonding.
- It is advisable to keep the solution as airtight as possible.

Note: Additional information on physical properties, health hazards, storage, handling and transport is available in the Material Safety Data Sheet (MSDS).